BALTECO



SOLID SURFACE TABLETOPS WITH BASINS

Standard program | Custom program



1. INTRODUCTION

Balteco Xonyx *solid surface* customized tabletop program with integrated basins offers custom-measurement tabletops with basins of various designs. Perfect seamless look of the final product is achieved through quality bonding and thorough machining of the connected Xonyx parts.

Tabletops with integrated basins are a highly value-adding solution for:

- Countertops for furniture cabinets
- → Wall-mounted customized tabletops with basin(s) including skirting and other optionals for hotel- or residential bathrooms

Core benefits of Xonyx solid surface tabletops:

- → Hard scratch resisting durable surfaces
- ✓ Satin surface finish modern look with easy-to-clean properties
- ▼ Seamless integration of tabletop, basins and skirts
- ✓ Functional accessories (towel bar, tissue paper dispenser, etc)

Tabletops are available in two different programs:

- 1. STANDARD program of single-casted monolithic tabletops with fixed position integrated basin(s)
- 2. CUSTOM program of tabletops with various design integrated basin(s) (seamlessly undermounted)



STANDARD program provides the best value and is recommended choice!

| | STANDARD | CUSTOM |
|-----------------------|---|------------------------------------|
| Tabletop length: | 6002000 mm | 6003000 mm |
| Tabletop depth: | 500 mm (fixed) | 400610 mm |
| Tabletop thickness: | 14 mm | 14 mm |
| Skirting: | without / 100200 mm | without / 100200 mm |
| | (recommended 150 mm) | (recommended 150 mm) |
| Placement of basin: | Central / Left / Right / Central (dual) | Free |
| Max number of basins: | 2 | 5 |
| Basin type: | Recrangular (48*32 cm) | Rectangular extra large (55*40 cm) |
| | | Rectangular large (50*32 cm) |
| | | Rectangular small (48*26 cm) |
| | | Oval (50*32 cm) |
| | | Round (Ø 40 cm) |
| | | |





What is Xonyx?

Xonyx *solid surface* is an unique polymer composite material produced using SPS (Slow Polymerization System) technology composing of modified polyester resins with acrylic compounds and mineral fillers. Remarkable Xonyx *solid surface* is developed by Balteco Research & Development.

Xonyx *solid surface* is providing highly valuable performance characteristics – superior structural strenght and durable scratch resistant surfaces with easy-to-clean properties making it a highly valuable material for different application.

Material characteristics:

- ✓ Non-porous (antibacterial)
- ✓ Homogeneous (no surface layer)
- ✓ Extremely durable
- ✓ Heat resistant
- ✓ Scratch resistant
- ✓ Fireproof
- ✓ Calm white
- ✔ Pleasant to touch
- ✓ Easy to clean
- ✔ Renewable
- ✓ Countless shape options

2. CONSTRUCTION OVERVIEW AND SKIRTING

The complete product is combination of: tabletop, basin, drainage system, support arms, and side or front skirts. Skirting adds aestetic look and keeps technical area hidden. Skirting is available in custom height.



Recommended standard height of skirting with or without accessories is 150 mm.

| Coding for skirting: | FS | FLS | FRS | FLRS | |
|---|----|-----|-----|------|--|
| View of the basin without front skirt: | | | | | |
| View of the basin with front skirt: | | | | | |
| View of the basin with front and side skirts: | | | | | |



3a. STANDARD PROGRAM

SINGLE CENTRAL - HRC DUAL CENTRAL - **HRD** 80 cm 601 (min) 800 (max) 100 cm 801 (min) 1000 (max) 120 cm 1001 (min) 1200 (max) 140 cm 1201 (min) 1400 (max) 160 cm 1401 (min)

MEASURES OF BASIN AND MIXER

1600 (max)

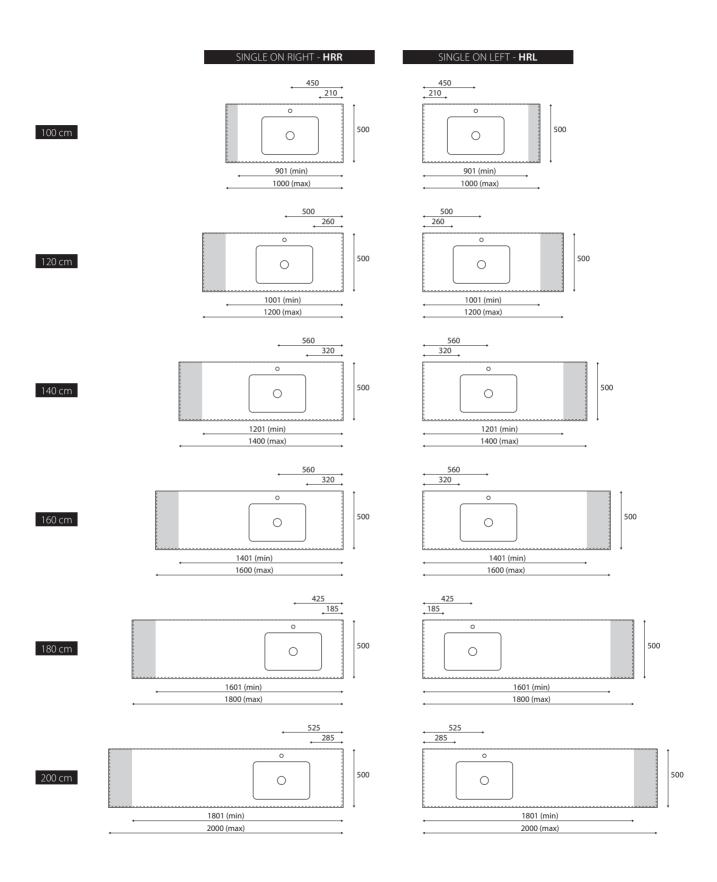
PS. Mixer hole is drilled on the surface only on request.
Default position and mixer hole (Ø 35 mm) are sufficient for most tap mixers.

TABLETOP SIDE VIEW



PS. Recommended skirting height is 150 mm.





Cut-to-measure area for tabletop width



3b. CUSTOM PROGRAM

LARGE RECTANGULAR BASIN (type: XS/LR)

- Free positioning of basin(s)
- Up to five basins (a 50x32 cm)
- Customized lenght and depth

900 (min) 3000 (max)

TOP VIEW

9 8 9

SIDE VIEW

SMALL RECTANGULAR BASIN (type: XS/SR)

- Free positioning of basin(s)
- Up to five basins (a 48x26,5 cm)
- Customized lenght and depth

987 480 600 (min) 3000 (max)



OVAL BASIN (type: XS/O)

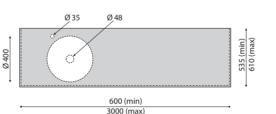
- Free positioning of basin(s)
- Up to five basins (a 50x32 cm)
- Customized lenght and depth

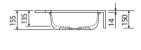
035 Ø 48 019 (Signal) 3000 (max)



ROUND BASIN (type: XS/C)

- Free positioning of basin(s)
- Up to five basins (a Ø 40 cm)
- Customized lenght and depth

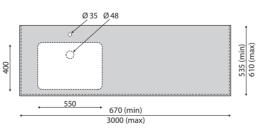


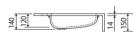


EXTRA LARGE RECTANGULAR BASIN

(type: XS/XR)

- Free positioning of basin(s)
- Up to four basins (a 55x40 cm)
- Customized length and depth (min 500 mm)
- Designed for limited access (declining basin bottom)





Notes

- Minimum requirements for basin location are valid for any CUSTOM tabletop (noted in pink on first figure)
- Mixer hole is drilled on the surface only on request. Default position and mixer hole (Ø 35 mm) are sufficient for most tap mixers.
- For any tabletop a drawing or skecth with all necessary measurements must be supplied by a customer.
- Recommended skirting height is 150 mm.

Cut-to-measure area for tabletop width and depth



Not exactly what You are looking for?

Please contact export@balteco.ee and get the best offer and solution for Your customized requirements!



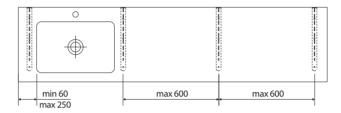
4. INSTALLATION GUIDELINES

Support arm placement

Installation of the basin starts with installing the support arms to the wall. Silicone or construction glue is used to glue the basin on the support arms. Please follow the instructions on the drawings to plan the amount of support arms necessary and the placement on the wall. The use of two (2) support arms allows for one (1) basin max width up to 100 cm. Support arm fastening and wall characteristics should consider loading of at least 100 kg per support arm.

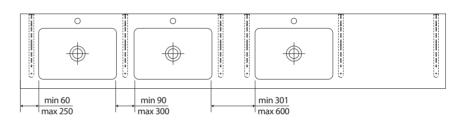
Single basin

Support arm placement requirements



Multiple (2+) basins

Support arm placement requirements



Number of support arms needed for STANDARD range:

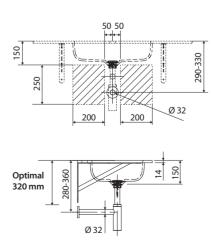
| | HRC | HRR / HRL | HRD | |
|--------|-----|-----------|-----|--|
| 80 cm | 2 | - | - | |
| 100 cm | 2 | 3 | - | |
| 120 cm | 4 | 3 | 3 | |
| 140 cm | 4 | 4 | 3 | |
| 160 cm | 4 | 4 | 4 | |
| 180 cm | - | 4 | - | |
| 200 cm | - | 5 | - | |

Number of support arms needed for CUSTOM range:

According to tabletop layout and quantity of basins, and based on the guidelines above

Drain and water inlet valves placements

Universal drain position in the wall and recommended water inlet valves positioning (hatched area):





5. OPTIONAL ACCESSORIES

INTEGRATED TISSUE PAPER DISPENSER (TPD)

- Chrome finish



INTEGRATED TOWELBAR (TB)

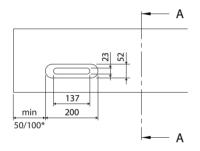
- Polished stainless steel

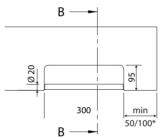


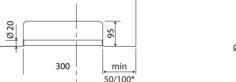
SUPPORT ARM (SA1)

- White, powder-painted steel

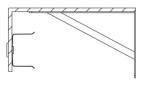








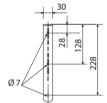
- $\ensuremath{^{*}}$ 50 mm Distance if front skirt is supported by side skirt on that end
- * 100 mm Distance if front skirt is not supported by side skirt on that end

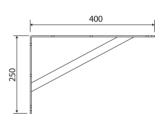


SECTION A-A



Max paper tissue box size: 250x122x80 mm







BASIN DRAIN (D1)

- Fixed open, no overflow
- Brass chrome finish
- Drain thread G 11/4



Standard non-closable chromed metal drain

BASIN DRAIN (D2)

- Fixed open, no overflow
- Xonyx-coated white cap
- Drain thread G 11/4



Xonyx-coated cap is matching the tabletop surface color. All-white concept allows matching with tap mixer and accessories of any finish.

BASIN DRAIN (D3)

- Closable, with overflow
- Brass chrome finish (drain)
- ABS chrome finish (overflow)
- Drain thread G 11/4



Complete set of closable drain and overflow for situation where overflow is required.

DECORATIVE SIPHON (S01)

- Brass chome finish
- Drain thread G 11/4, connection Ø 32 mm



finishing and is recommended when drainage area is visible.

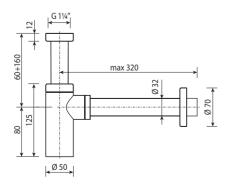


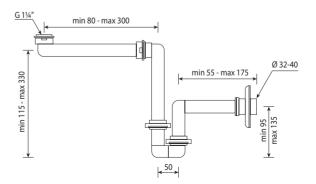
SIPHON (S02)

- Low type
- PVC, grey
- Drain thread G 1¼, connection Ø 32/40 mm



Low siphon is in grey PVC (plastic) finish. Recommended when open space under basin is needed and/or cupboard is placed under the basin.





SKETCHES & NOTES

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PROJECT EDITION 2020





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